

# HA10VSO Series Variable Displacement Pump



## Product show and brief introduction

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### Open Circuit

Size 28...140  
Series 31  
Nominal Pressure 28 MPa  
Peak pressure 35 MPa



### Features

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- Variable displacement axial piston pump of swashplate design for hydraulic open circuit systems
- Flow is proportional to drive speed and displacement. It can be infinitely varied by adjustment of the swashplate
- ISO mounting flange
- Flange connections to SAE metric
- 2 case drain ports
- Good suction characteristics
- Permissible continuous pressure 28 MPa
- Low noise level
- Long service life
- Axial and radial loading of drive shaft possible
- High power-weight ratio
- Wide range of controls
- Short response times
- Through drive option for multi-circuit system

## Model Code

| HA10VS  | O                           | 71          | DR   | /31    | R  | -P  | P         | A                | 12  | N00            |
|---|-----------------------------|-------------|--|--------|--|---|-----------|------------------|---|----------------|
| Axial piston unit   | Type of operation           | Size (mL/r) | Control device   | Series | Direction of rotation  | Seals   | Shaft end | Mounting flange  | Service line connections  | Through drives |
| HA10VS:<br>Variable swashplate design, for industrial applications<br>Nominal pressure 28MPa, peak pressure 35MPa | O:<br>Pump in open circuits | 28          | DR:<br>Pressure control                                    | 31     | (Viewed on shaft end)<br><br>R:<br>Clockwise<br><br>L:<br>Anti clockwise | P:<br>NBR nitril~caoutchouc to DIN ISO 1629 (shaft seal in FKM)<br><br>V:<br>FKM fluor~caoutchouc to DIN ISO 1629 | See below | A:<br>ISO 2-hole | 12:<br>Pressure port B, Suction port S (SAE ports at opposite sides Metric fixing thread) | See below      |
|   |                             | 45          | DRG:<br>Pressure control, remotely controlled              |        |  |   |           |                  |   |                |
|   |                             | 71          | DFR:<br>Pressure /flow control                             |        |  |   |           |                  |   |                |
|   |                             | 100         | DFR1:<br>Pressure /flow control, without orifice in X-line |        |  |   |           |                  |   |                |
|   |                             | 140         |  |        |  |   |           | B:<br>ISO 4-hole |   |                |

## Shaft end

| Size  |   | 28    | 45  | 71      | 100     | 140     |
|---|---|-------|-----|---------|---------|---------|
| Parallel with key DIN6885                       | P | ✓     | ✓   | ✓       | ✓       | ✓       |
| Splined shaft SAE                               | S | 7/8 " | 1 " | 1 1/4 " | 1 1/2 " | 1 3/4 " |
| Splined shaft SAE (higher through drive torque) | R | 7/8 " | 1 " | 1 1/4 " | /       | /       |

## Through drives

| Size   |     | 28 | 45 | 71 | 100 | 140 |
|--|-----|----|----|----|-----|-----|
| Without through drive  | N00 | ✓  | ✓  | ✓  | ✓   | ✓   |
| ISO 100,2-hole splined shaft 7/8 " 22-4 (SAE B)<br>HA10VSO28(shaft S or R)   | KB3 | ✓  | /  | ✓  | ✓   | ✓   |
| ISO 100,2-hole splined shaft 1 " 25-4 (SAE B-B)<br>HA10VSO45(shaft S or R)   | KB4 | /  | ✓  | ✓  | ✓   | ✓   |
| ISO 125,2-hole splined shaft 1 1/4 " 32-4 (SAE C)<br>HA10VSO71(shaft S or R) | KB5 | /  | /  | ✓  | ✓   | ✓   |
| ISO 125,2-hole splined shaft 1 1/2 " 38-4 (SAE C-C)<br>HA10VSO100(shaft S)   | KB6 | /  | /  | /  | ✓   | ✓   |

✓ = available / = not available

- If a second Brueninghaus pump is to be fitted at factory then the two model codes must be linked with a "+" sign.  
Model code 1st pump + Model code 2nd pump.  
Ordering example: HA10VSO 100DR/31R-PPA12KB5 + HA10VSO 71DFR/31R-PSA12N00
- If a gear or radial piston pump is to be fitted at factory please consult us.

## Fluid, Mechanical Displacement Limiter

### ● Hydraulic fluid

The HA10VSO variable displacement pump is suitable for use with mineral oil.

### ● Operating viscosity range

In order to obtain optimum efficiency and service life, we recommend that the operating viscosity (at operating temperature) be selected from within the range

$$v_{opt} = \text{operating viscosity } 16 \dots 36 \text{ mm}^2/\text{s}$$

Referred to the reservoir temperature (open circuit).

### ● Viscosity limits

The limiting values for viscosity are as follows:

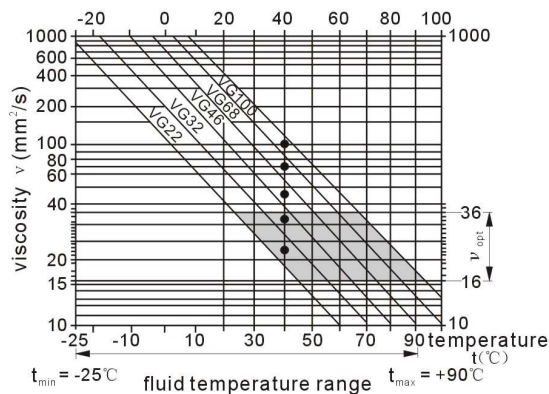
$v_{min} = 10 \text{ mm}^2/\text{s}$   
short term at a max. permissible case temp. of  $90^\circ\text{C}$ .

$v_{max} = 1000 \text{ mm}^2/\text{s}$   
short term on cold start

### ● Temperature range (see selection diagram)

$t_{min} = -25^\circ\text{C}$   
 $t_{max} = 90^\circ\text{C}$

### ● Selection diagram



### ● Notes on the selection of the hydraulic fluid

In order to select the correct fluid, it is necessary to know the operating temperature in the tank (open loop) in relation to the ambient temperature.

The hydraulic fluid should be selected so that within the operating temperature range, the operating viscosity lies within the optimum range ( $v_{opt}$ ) (see shaded section of the selection diagram). We recommend that the higher viscosity range should be chosen in each case.

Example: At an ambient temperature of  $x^\circ\text{C}$  the operating temperature is  $60^\circ\text{C}$ . Within the operating viscosity range ( $v_{opt}$ ; shaded area), this corresponds to viscosity ranges VG46 or VG68; VG68 should be selected.

Important: The leakage oil (case drain oil) temperature is influenced by pressure and pump speed and is always higher than the tank temperature. However, at one point in the circuit the temperature may exceed  $90^\circ\text{C}$ .

If it is not possible to comply with the above conditions because of extreme operating parameters or high ambient temperatures please consult us.

### ● Filtration

The finer the filtration the better the cleanliness of the pressure fluid and the longer the life of the axial piston unit. To ensure the functioning of the axial piston unit a minimum cleanliness level of:

9 to NAS 1638  
18/15 to ISO/DIS 4406 is necessary

if above mentioned grades cannot be maintained please consult supplier.

### ● High-speed-version

The size 140 is available in an optional high speed version. This version allows higher drive speeds at max. displacement (higher output flow) without affecting outside dimensions, see table on page 80.

### ● Mechanical displacement limiter

Mechanical displacement limiter is possible on the nonthru-drive model, N00 series but not for the model with thru-drive.

$V_{gmax}$ : for sizes 28 to 140  
setting range  $V_{gmax}$  to 50%  $V_{gmax}$  stepless

$V_{gmin}$ : for sizes 100 and 140  
setting range  $V_{gmin}$  to 50%  $V_{gmin}$  stepless

## Technical Data

### ● Operating pressure range-inlet

Absolute pressure at port S

$P_{abs\ min}$  \_\_\_\_\_ 0.08 MPa  
 $P_{abs\ max}$  \_\_\_\_\_ 3 MPa

### ● Operating pressure range-outlet

Pressure at port B

Nominal pressure  $P_N$  \_\_\_\_\_ 28 MPa  
 Peak pressure  $P_{max}$  \_\_\_\_\_ 35 MPa

(Pressure data to DIN 24312)

Applications with intermittent operating pressures up to 31.5 MPa at 10% duty are permissible.

Limitation of pump output pressure spikes is possible with relief valve blocks mounted directly on flange connection.

### ● Case drain pressure

Maximum permissible pressure of leakage fluid (at port L, L<sub>1</sub>);  
 Maximum 0.05 MPa higher than the inlet pressure at port S,  
 but no higher than 0.2 MPa absolute.

### ● Direction of through flow

S to B

### ● Table of values (theoretical values, without taking into account $\eta_{mh}$ and $\eta_v$ ; values rounded off)

| Size   |                                     | 28     | 45     | 71     | 100    | 140    |
|--|-------------------------------------|--------|--------|--------|--------|--------|
| Displacement   | $V_{g\ max}$ mL/r                   | 28     | 45     | 71     | 100    | 140    |
| Max. speed <sup>1)</sup>   | at $V_{g\ max}$ $n_{o\ max}$ rpm    | 3000   | 2600   | 2200   | 2000   | 1800   |
| Max. permitted speed (limit speed) with increased input pressure $P_{abs}$ bzw. $V_g < V_{g\ max}$ | $n_{o\ max}$ rpm                    | 3600   | 3100   | 2600   | 2400   | 2100   |
| Max. flow  | at $n_{o\ max}$ $q_{vo\ max}$ L/min | 84     | 117    | 156    | 200    | 252    |
|  | at $n_E = 1500\ min^{-1}$ L/min     | 42     | 68     | 107    | 150    | 210    |
| Max. power ( $\Delta P = 28\ MPa$ )  | at $n_{o\ max}$ $P_{o\ max}$ kW     | 39     | 55     | 73     | 93     | 118    |
|  | at $n_E = 1500\ min^{-1}$ kW        | 20     | 32     | 50     | 70     | 98     |
| Max. torque ( $\Delta P = 28\ MPa$ )   | at $V_{q\ max}$ $T_{max}$ Nm        | 125    | 200    | 316    | 445    | 623    |
| Torque ( $\Delta P = 10\ MPa$ )  | at $V_{q\ max}$ $T$ Nm              | 45     | 72     | 113    | 159    | 223    |
| Moment of inertia about drive axis   | $J$ $kgm^2$                         | 0.0017 | 0.0033 | 0.0083 | 0.0167 | 0.0242 |
| Case volume  | L                                   | 0.7    | 1.0    | 1.6    | 2.2    | 3.0    |
| Weight (without fluid)   | m kg                                | 15     | 12     | 33     | 45     | 60     |
| Permissible loading of drive shaft: max. axial force   | $F_{ax\ max}$ N                     | 1000   | 1500   | 2400   | 4000   | 4800   |
| Max. permissible radial force <sup>2)</sup>  | $F_{q\ max}$ N                      | 1200   | 1500   | 1900   | 2300   | 2800   |

1) These values are valid for an absolute pressure of 0.1 MPa at the suction port S. By reducing the displacement or increasing the input pressure the speed can be increased as shown in the diagram.

2) Please consult us for higher radial forces.

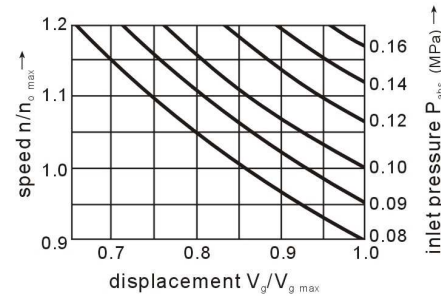
### ● Determination of displacement

$$\text{Flow } q_v = \frac{V_g \cdot n \cdot \eta_v}{1000} \quad [\text{L/min}]$$

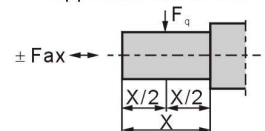
$$\text{Torque } T = \frac{1.59 \cdot V_g \cdot \Delta P}{1000 \cdot \eta_{mh}} = \frac{V_g \cdot \Delta P}{20 \cdot \pi \cdot \eta_{mh}} \quad [\text{Nm}]$$

$$\text{Power } P = \frac{T \cdot n}{9549} = \frac{2 \pi \cdot T \cdot n}{60000} = \frac{q_v \cdot \Delta P}{600 \cdot \eta_t} \quad [\text{kW}]$$

Determination of inlet pressure  $P_{abs}$  at suction port S or reduction of displacement for increasing speed.



application of forces





## Installation Notes

Optional installation position. The pump housing must be filled with fluid during commissioning and remain full when operating. In order to attain the lowest noise level, all connections (suction, pressure, case drain ports) must be linked by flexible couplings to tank.

Avoid placing a check valve in the case drain line.

This may, however, be permissible in individual cases, after consultation with us.

### 1. Vertical installation (shaft end upwards)

The following installation conditions must be taken into account:

#### 1.1. Arrangement in the reservoir

Before installation fill pump housing, keeping it in a horizontal position.

a) If the minimum fluid level is equal to or above the pump mounting face close port "L" plugged, leave ports "L<sub>1</sub>" and "S" open; L<sub>1</sub> piped and recommendation S piped (see Fig. 1).

b) If the minimum fluid level is below the pump mounting face pipe port "L<sub>1</sub>" and "S" according to Fig. 2.

Close port "L" with respect taking into consideration conditions in 1.2.1.

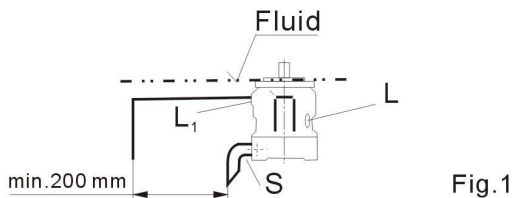


Fig. 1

#### 1.2. Arrangement outside the reservoir

Before installation fill the pump housing, keeping it in a horizontal position. For mounting above reservoir see Fig. 2.

Limiting condition:

1.2.1. Minimum pump inlet pressure  $P_{abs\ min} = 0.08\ MPa$  under both static and dynamic conditions.

Note: Avoid mounting above reservoir wherever possible in order to achieve a low noise level.

The permissible suction height  $h$  comes from the overall pressure loss, but may not be bigger than  $h_{max} = 800\ mm$  (immersion depth  $h_{t\ min} = 200\ mm$ ).

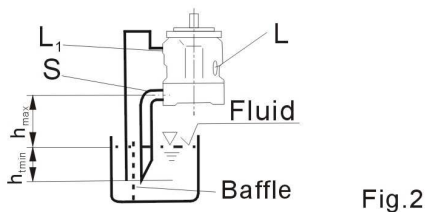


Fig. 2

Overall pressure loss  $\Delta P_{tot} = \Delta P_1 + \Delta P_2 + \Delta P_3 \leq (1 - P_{abs\ min}) = 0.02\ MPa$

$\Delta P_1$ : Pressure loss in pipe due to accelerating column of fluid

$$\Delta P_1 = \frac{\rho \cdot l \cdot dv}{dt} \cdot 10^{-6} \text{ (MPa)}$$

$\rho$  = density (kg/m<sup>3</sup>)

$l$  = pipe length (m)

$dv/dt$  = rate of change in fluid velocity (m/s<sup>2</sup>)

$\Delta P_2$ : Pressure loss due to static head

$h$  = height (m)

$$\Delta P_2 = h \cdot \rho \cdot g \cdot 10^{-6} \text{ (MPa)}$$

$\rho$  = density (kg/m<sup>3</sup>)

$\Delta P_3$ : Line losses (elbows etc.)

$g$  = gravity = 9.81 m/s<sup>2</sup>

## 2. Horizontal installation

The pump must be installed, so that "L" or "L<sub>1</sub>" is at the top.

### 2.1. Arrangement in the reservoir

a) If the minimum fluid level is above the top of the pump, port "L<sub>1</sub>" closed, "L" and "S" should remain open, L piped and recommendation S piped (see Fig. 3)

b) If the minimum fluid level is equal to or below the top of the pump, pipe ports "L" and possibly "S" as Fig. 4.; close port "L<sub>1</sub>".

The conditions according to item 1.2.1.

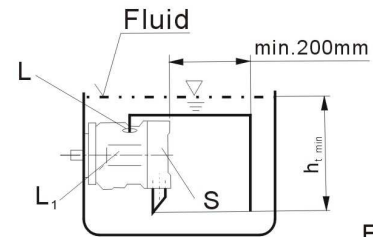


Fig. 3

### 2.2. Installation outside the reservoir

Fill the pump housing before commissioning. Pipe ports "S" and the higher port "L" or "L<sub>1</sub>".

a) When mounting above the reservoir, see Fig. 4. Conditions according to 1.2.1.

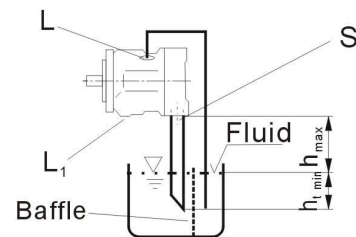


Fig. 4

b) Mounting below the reservoir  
Pipe ports "L<sub>1</sub>" and "S" according to Fig. 5, close port "L".

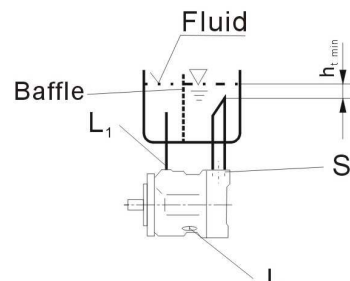
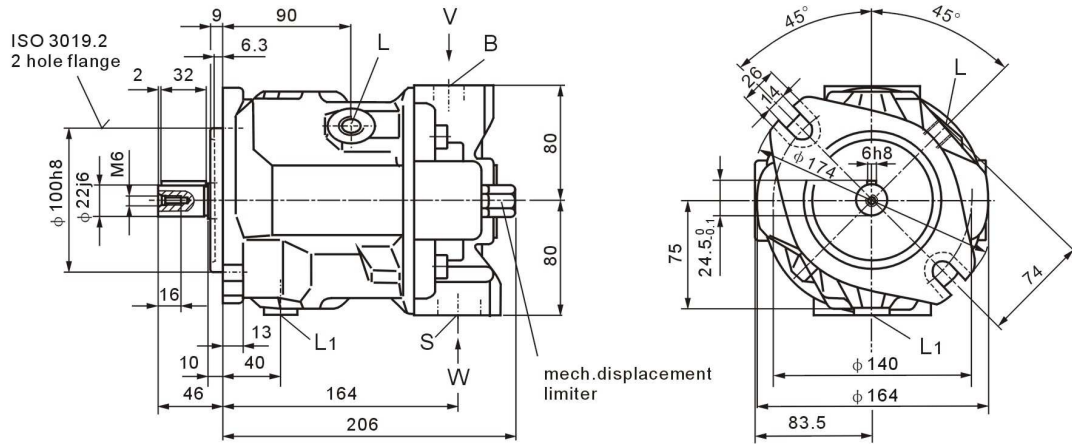


Fig. 5

# Installation Dimensions

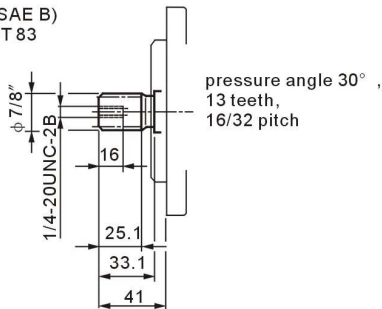
HA10VSO28※/31※-※A12N00(without control valves)

## Shaft P

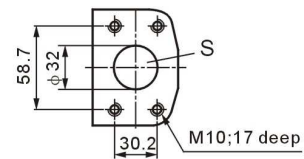


## Shaft S

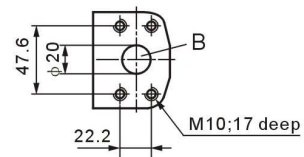
Shaft 22-4; (SAE B)  
SAE J744 OCT 83



### View W

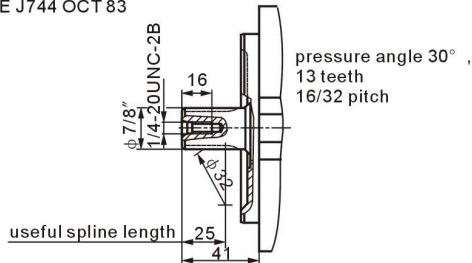


### View V



## Shaft R

Shaft 22-4; (SAE B)  
SAE J744 OCT 83

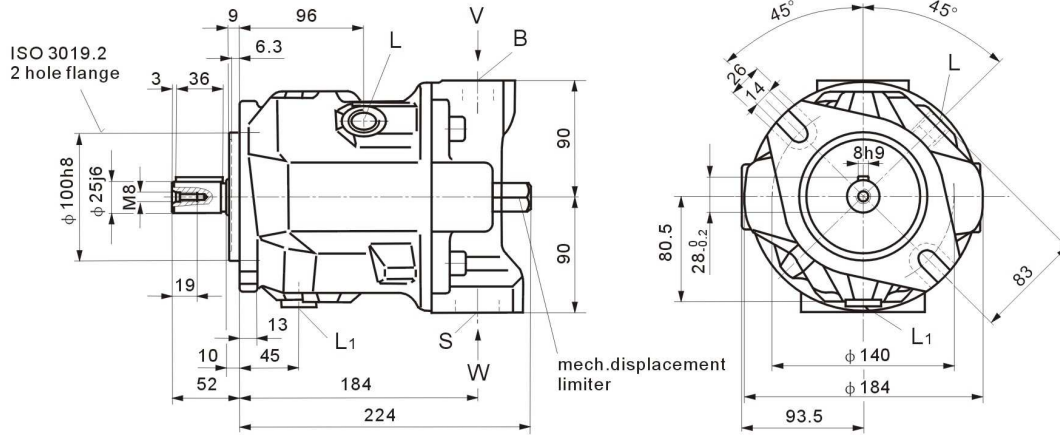


|                  |                  |            |                                     |
|------------------|------------------|------------|-------------------------------------|
| B                | Pressure port    | SAE 3/4"   | (Standard pressure range)           |
| S                | Suction port     | SAE 1 1/4" | (Standard pressure range)           |
| L/L <sub>1</sub> | Case drain ports | M18 × 1.5  | (L <sub>1</sub> plugged at factory) |

# Installation Dimensions

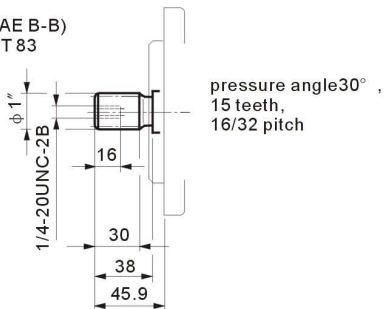
HA10VSO45※/31※-※A12N00(without control valves)

## Shaft P

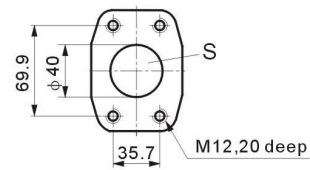


## Shaft S

Shaft 25-4;(SAE B-B)  
SAE J744 OCT 83

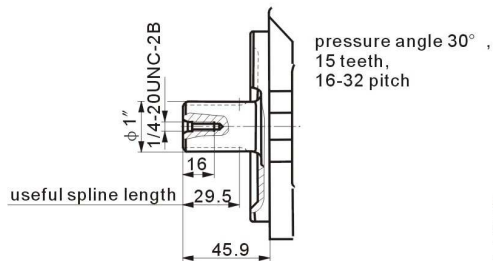


### View W

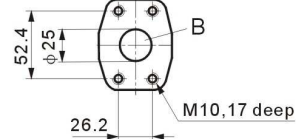


## Shaft R

Shaft 25-4;(SAE B-B)  
SAE J744 OCT 83



### View V

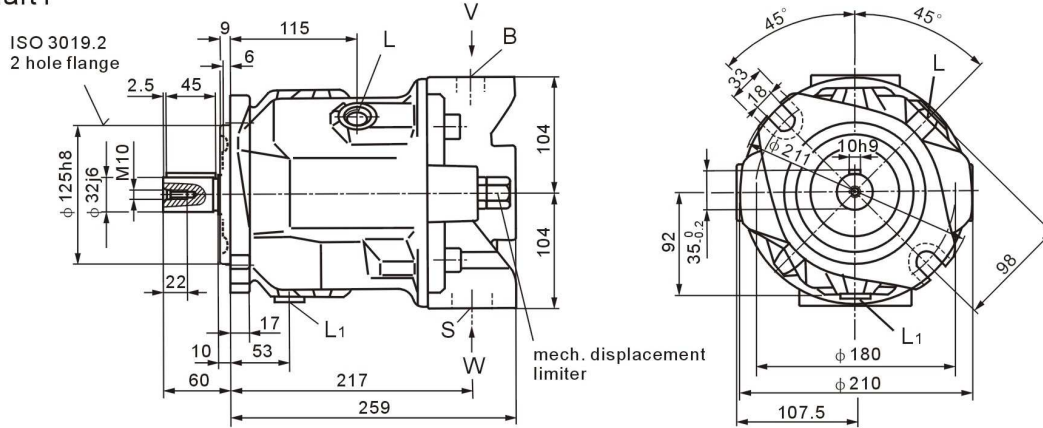


|                  |                  |            |                                  |
|------------------|------------------|------------|----------------------------------|
| B                | Pressure port    | SAE 1"     | (Standard pressure range)        |
| S                | Suction port     | SAE 1 1/2" | (Standard pressure range)        |
| L/L <sub>1</sub> | Case drain ports | M22 × 1.5  | (L <sub>1</sub> plugged factory) |

# Installation Dimensions

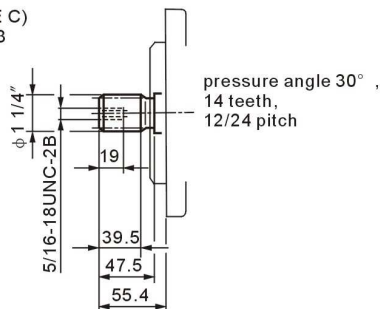
HA10VSO71\*/31\*/A12N00(without control valves)

## Shaft P

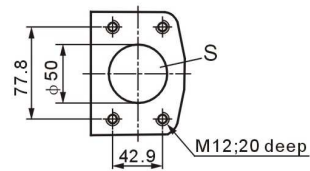


## Shaft S

Shaft 32-4; (SAE C)  
SAE J744 OCT 83

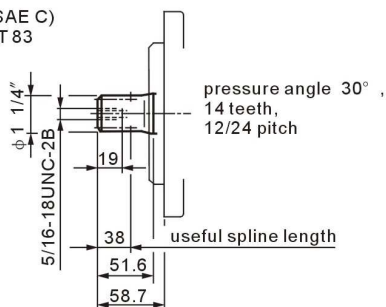


### View W

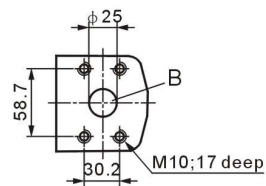


## Shaft R

Shaft 32-4; (SAE C)  
SAE J744 OCT 83



### View V



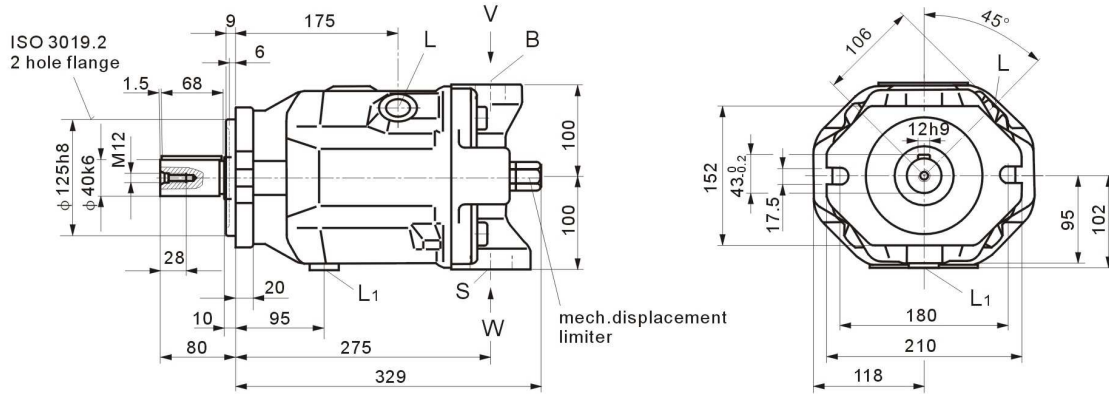
|                  |                  |           |                                     |
|------------------|------------------|-----------|-------------------------------------|
| B                | Pressure port    | SAE 1"    | (Standard pressure range)           |
| S                | Suction port     | SAE 2"    | (Standard pressure range)           |
| L/L <sub>1</sub> | Case drain ports | M22 × 1.5 | (L <sub>1</sub> plugged at factory) |



# Installation Dimensions

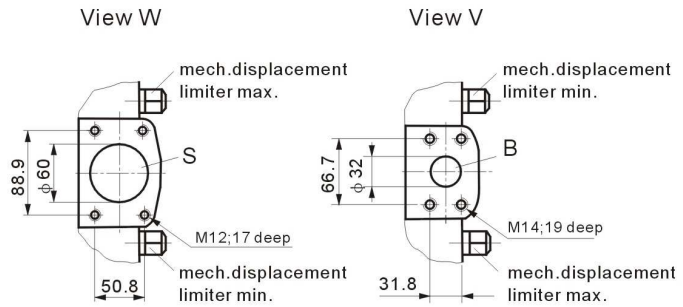
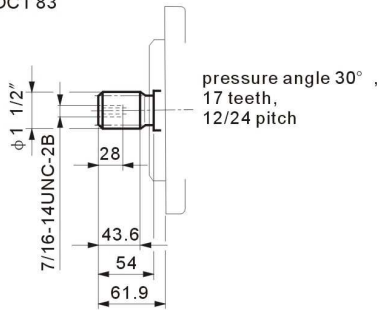
HA10VSO100※/31※-※A12N00(without control valves)

## Shaft P



## Shaft S

Shaft 38-4;(SAE C-C)  
SAE J744 OCT 83

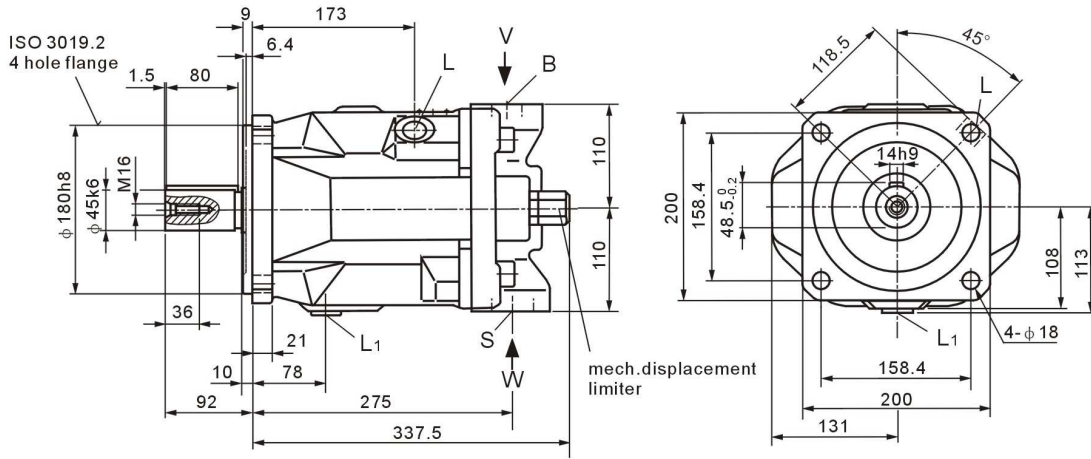


|                  |                  |            |                                     |
|------------------|------------------|------------|-------------------------------------|
| B                | Pressure port    | SAE 1 1/4" | (High pressure range)               |
| S                | Suction port     | SAE 2 1/2" | (Standard pressure range)           |
| L/L <sub>1</sub> | Case drain ports | M27 × 2    | (L <sub>1</sub> plugged at factory) |

# Installation Dimensions

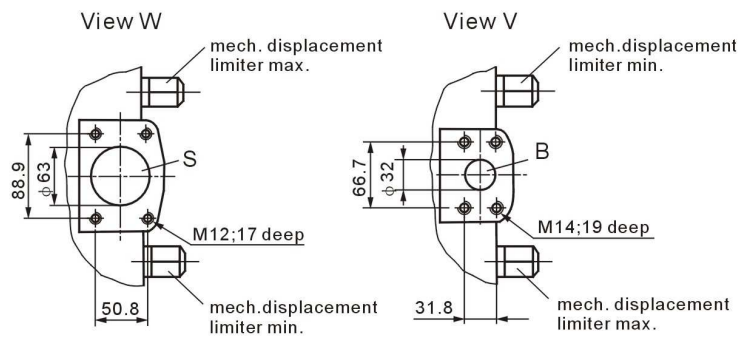
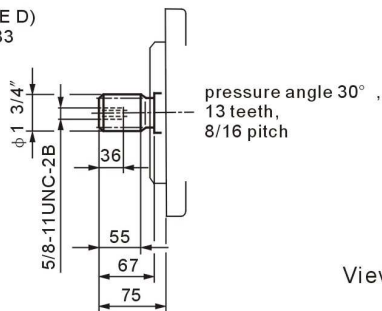
HA10VSO140※/31※-※A12N00(without control valves)

## Shaft P



## Shaft S

Shaft 44-4; (SAE D)  
SAE J744 OCT 83



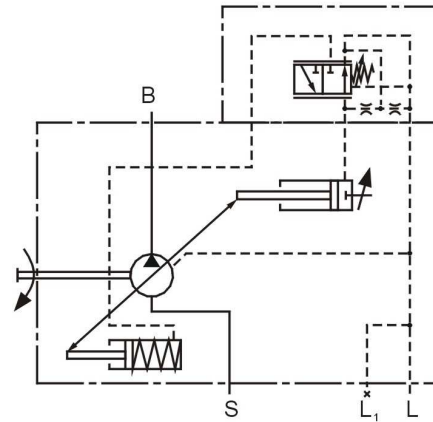
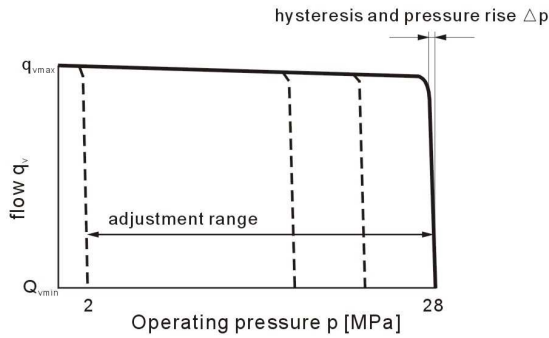
- |                  |                 |            |                                     |
|------------------|-----------------|------------|-------------------------------------|
| B                | Pressure port   | SAE 1 1/4" | (High pressure range)               |
| S                | Suction port    | SAE 2 1/2" | (Standard pressure range)           |
| L/L <sub>1</sub> | Case drain port | M27 × 2    | (L <sub>1</sub> plugged at factory) |

## DR Pressure Control

The pressure controller serves to maintain a constant pressure in a hydraulic system within the control range of the pump. The pump therefore supplies only the amount of hydraulic fluid required by the system. Pressure may be steplessly set at the control valves.

### ● Static operating curve

(at  $n_1=1500$  rpm;  $t_{oil}=50^\circ\text{C}$ )

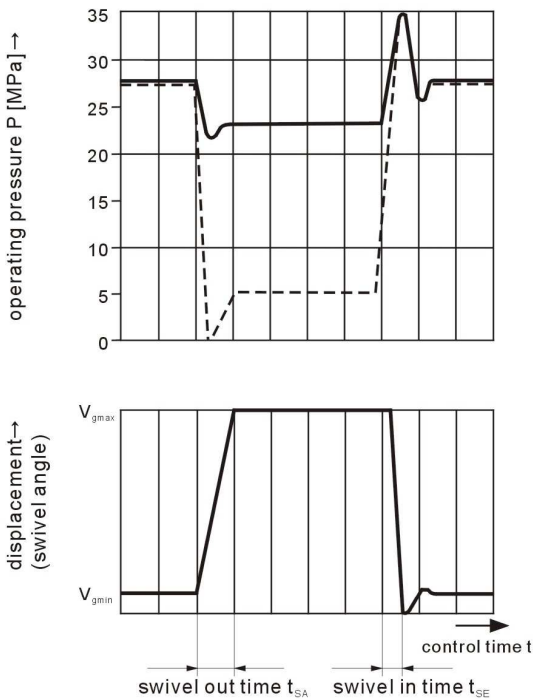


### ● Dynamic operating curves

The operating curves are mean values measured under test conditions with the unit mounted inside the tank.

Conditions:  $n = 1500$  rpm  
 $t_{oil} = 50^\circ\text{C}$   
 Main relief set at 35 MPa

Load steps were obtained by suddenly opening and closing the pressure line with a pressure relief valve as load valve 1 m from the output flange of the pump.



### Ports

B Pressure port  
 S Suction port  
 L, L<sub>1</sub> Case drain ports (L<sub>1</sub> plugged)

### ● Controller Data

Hysteresis and repetitive accuracy  $\Delta P$  max. 0.3 MPa

Max. pressure rise

| Size       | 28  | 45  | 71  | 100 | 140 |     |
|------------|-----|-----|-----|-----|-----|-----|
| $\Delta P$ | MPa | 0.4 | 0.6 | 0.8 | 1.0 | 1.2 |

Polit oil requirement Max. approx 3 L/min

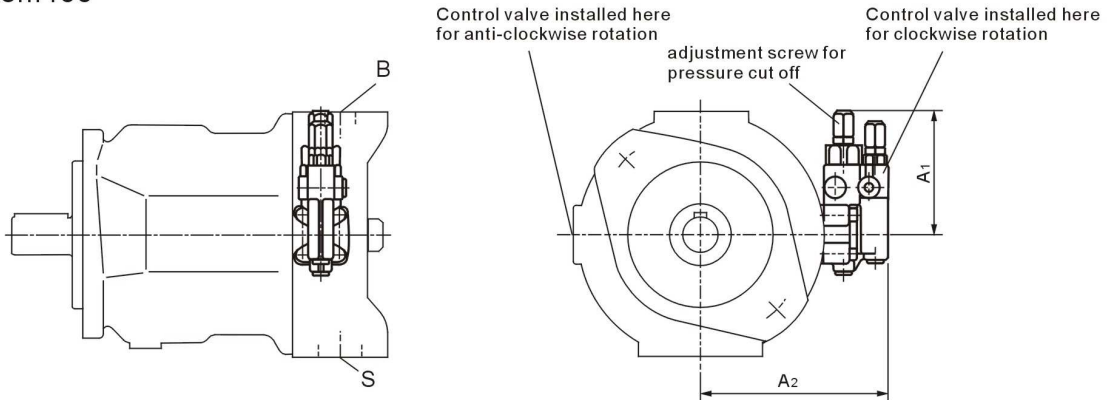
### ● Control Times

| Size | $t_{SA}$ (ms)<br>again 5 MPa | $t_{SA}$ (ms)<br>again 22 MPa | $t_{SA}$ (ms)<br>again 28 MPa |
|------|------------------------------|-------------------------------|-------------------------------|
| 28   | 60                           | 30                            | 20                            |
| 45   | 80                           | 40                            | 20                            |
| 71   | 100                          | 50                            | 25                            |
| 100  | 125                          | 90                            | 30                            |
| 140  | 130                          | 110                           | 30                            |

## Installation Dimensions

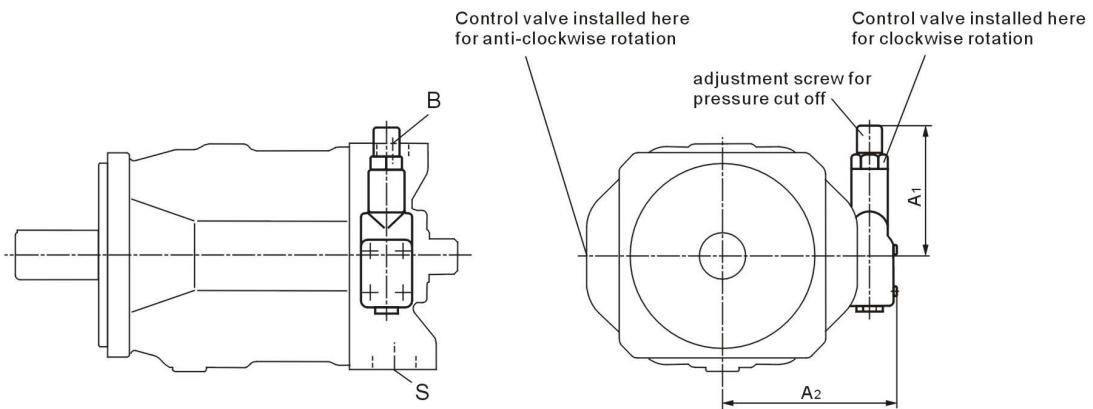
HA10VSO※DR/31R-※12N00

Sizes 28... 100



On sizes 28 to 100 the DFR valve used has the flow control spool blocked in the factory and is not tested.

Size 140



| Size | A <sub>1</sub> | A <sub>2</sub> |
|------|----------------|----------------|
| 28   | 109            | 136            |
| 45   | 106            | 146            |
| 71   | 106            | 160            |
| 100  | 106            | 165            |
| 140  | 127            | 169            |



# DRG Pressure Controller, Remote Control

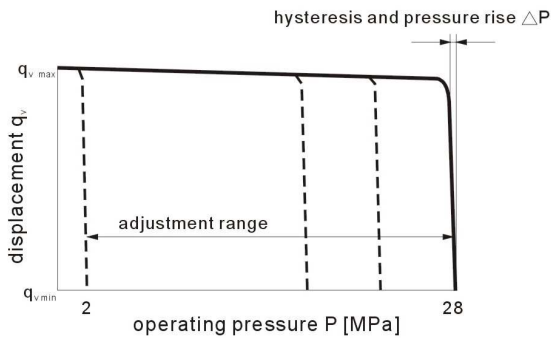
Function and equipment as for DR.

A pressure relief valve can be connected to port X for remote control applications; this is not included in the items supplied with the DRG control.

The standard pressure differential setting at the control valve is 2 MPa. A pilot oil flow of approx. 1.5 L/min is then used. If an other setting (range 1-2.2 Mpa) is required please indicate in clear text.

## ● Static Operating Curve

(at  $n_1=1500$  rpm;  $t_{oil}=50$  °C)



## ● Controller Data

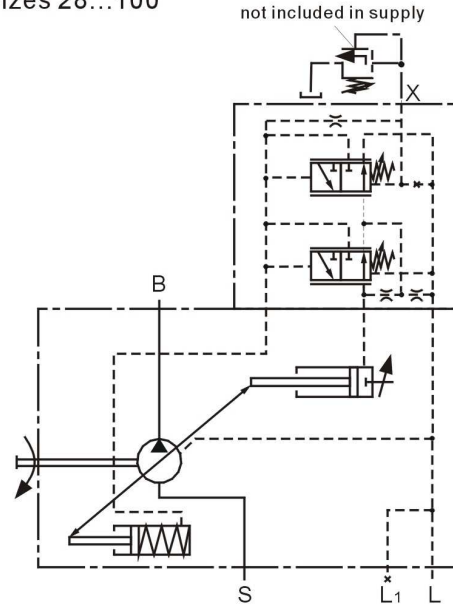
Hysteresis  $\Delta P$  \_\_\_\_\_ max. 0.3 MPa

Max. pressure rise

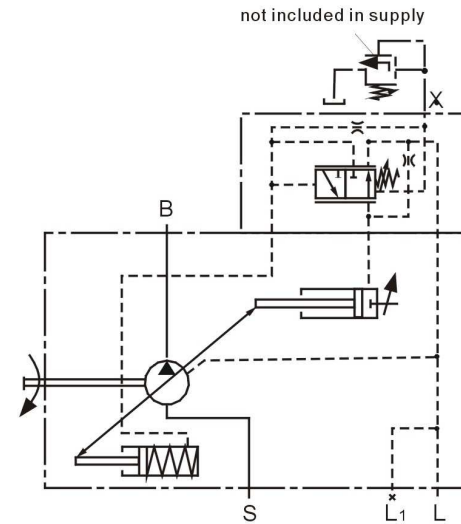
| Size           | 28  | 45  | 71  | 100 | 140 |
|----------------|-----|-----|-----|-----|-----|
| $\Delta P$ MPa | 0.4 | 0.6 | 0.8 | 1.0 | 1.2 |

Pilot oil requirement \_\_\_\_\_ approx. 4.5 L/min

## Sizes 28...100



## Size 140



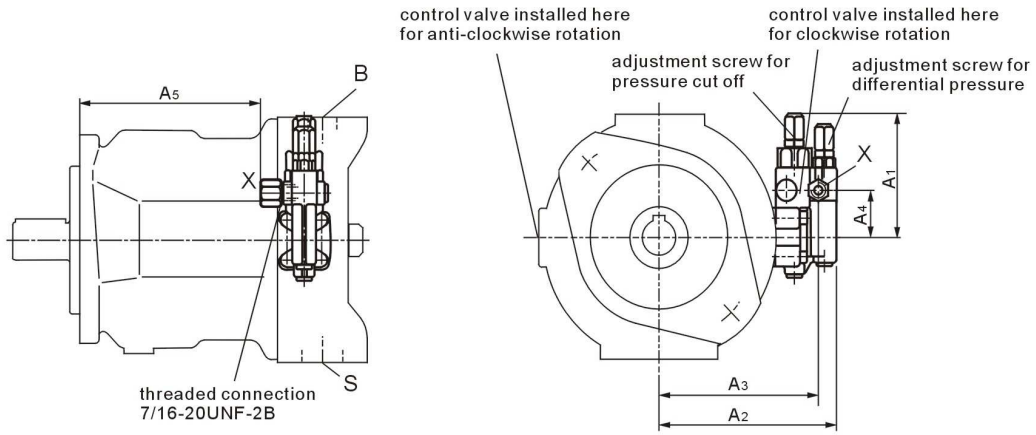
### Ports

- B Pressure port
- S Suction port
- L, L<sub>1</sub> Case drain ports (L<sub>1</sub> plugged)
- X Pilot pressure port

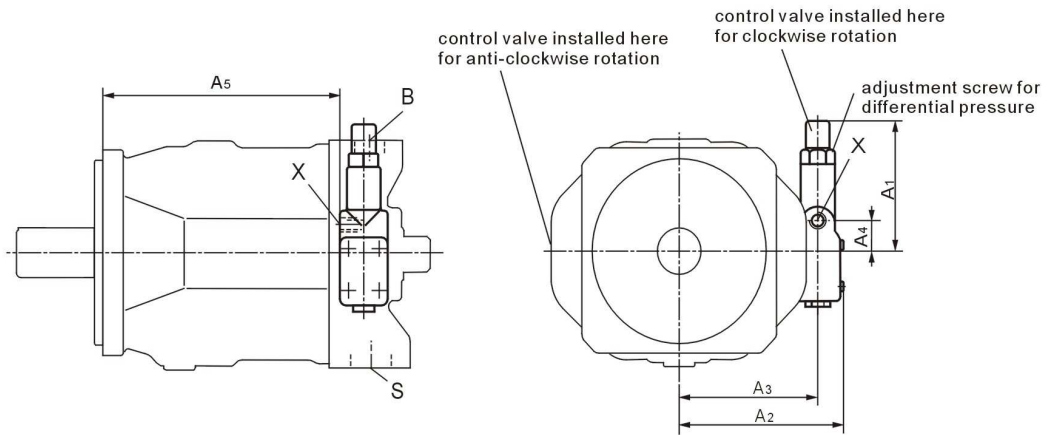
# Installation Dimensions

HA10VSO※DRG/31R-※12N00

Sizes 28... 100



Size 140



| Size | A <sub>1</sub> | A <sub>2</sub> | A <sub>3</sub> | A <sub>4</sub> | A <sub>5</sub> | Port X             |
|------|----------------|----------------|----------------|----------------|----------------|--------------------|
| 28   | 109            | 136            | 119            | 40             | 119            | M14 × 1.5; 12 deep |
| 45   | 106            | 146            | 129            | 40             | 134            | M14 × 1.5; 12 deep |
| 71   | 106            | 160            | 143            | 40             | 162            | M14 × 1.5; 12 deep |
| 100  | 106            | 165            | 148            | 40             | 229            | M14 × 1.5; 12 deep |
| 140  | 127            | 169            | 143            | 27             | 244            | M14 × 1.5; 12 deep |

with adaptor

without adaptor

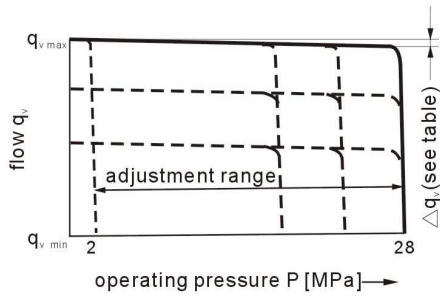
## DFR/DFR1 Pressure / Flow Control

In addition to the pressure control function, the pump flow may be varied by means of a differential pressure over an orifice or valvespool, installed in the service line. The pump flow is equal to the actual required flow by the actuator.

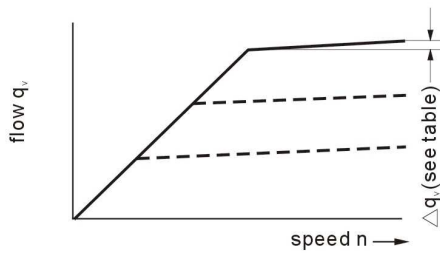
The DFR1-valve has no connection between X and the tank. For function of pressure control see pages 87/88.

### ● Static operating curve

(at  $n_1=1500$  rpm;  $t_{oil}=50^\circ\text{C}$ )

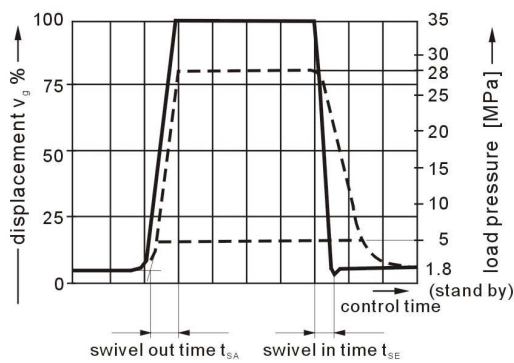


### ● Static operating curve at variable speed

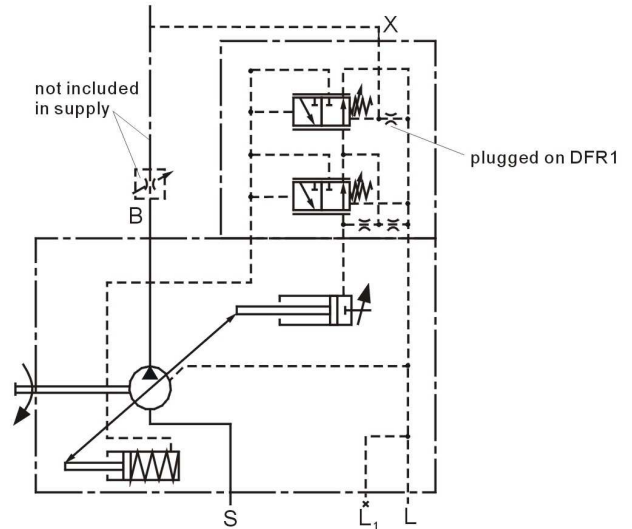


### ● Dynamic flow control operating curve

The operating curves are average values measured under test conditions with the unit mounted inside the tank.



| Size | $t_{SA}$ (ms)   | $t_{SE}$ (ms)   | $t_{SE}$ (ms)  |
|------|-----------------|-----------------|----------------|
|      | stand by-28 MPa | 28 MPa-stand by | 5 MPa-stand by |
| 28   | 40              | 20              | 40             |
| 45   | 50              | 25              | 50             |
| 71   | 60              | 30              | 60             |
| 100  | 120             | 60              | 120            |
| 140  | 130             | 60              | 130            |



### Ports

- B Pressure port
- S Suction port
- L, L<sub>1</sub> Case drain ports (L<sub>1</sub> plugged)
- X Pilot pressure port

### ● Differential Pressure $\Delta P$

Adjustable between 1 and 2.2 MPa (higher valves on request).  
Standard setting: 1.4 MPa. If a different setting is required please indicate in clear text.  
When port X is unloaded to tank a "zerostroke pressure" of  $P=1.8 \pm 0.2$  MPa (stand by) results (dependent on  $\Delta P$ ).

### ● Controller Data

Data pressure controller see page 87.  
Max. Flow variation (hysteresis and increase) measured at drive speed  $n=1500$  rpm

| Size              | 28    | 45  | 71  | 100 | 140 |     |
|-------------------|-------|-----|-----|-----|-----|-----|
| $\Delta q_{vmax}$ | L/min | 1.0 | 1.8 | 2.8 | 4.0 | 6.0 |

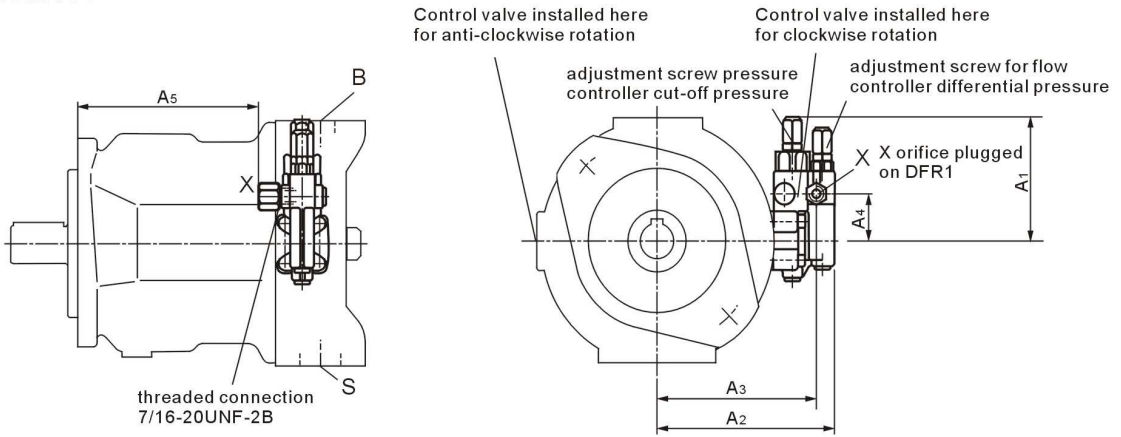
DFR pilot oil consumption \_\_\_\_\_ max. approx. 3...4.5 L/min

DFR1 pilot oil consumption \_\_\_\_\_ max. approx. 3 L/min

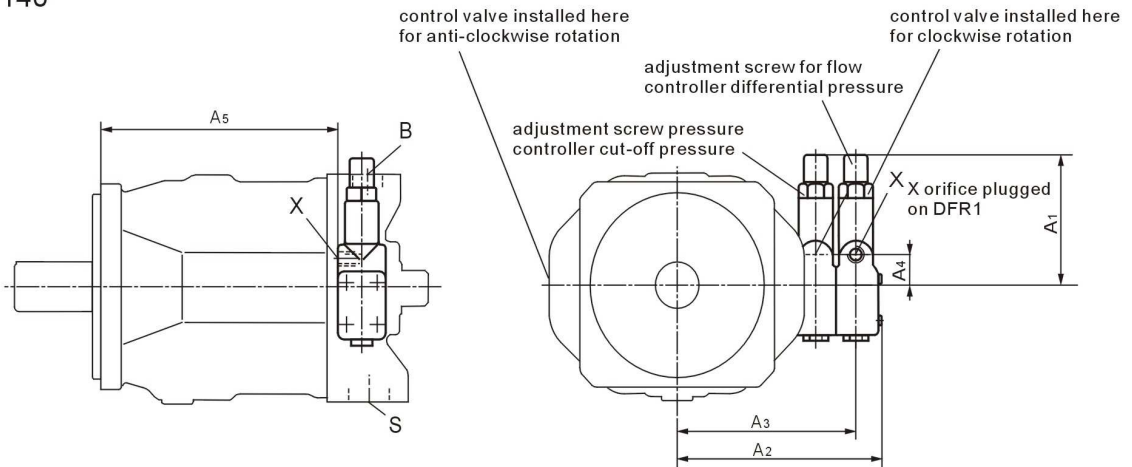
# Installation Dimensions

HA10VSO\*DFR/31R-\*12N00  
 HA10VSO\*DFR1/31R-\*12N00

Sizes 28...100



Size 140



| Size | A <sub>1</sub> | A <sub>2</sub> | A <sub>3</sub> | A <sub>4</sub> | A <sub>5</sub> | Port X             |
|------|----------------|----------------|----------------|----------------|----------------|--------------------|
| 28   | 109            | 136            | 119            | 40             | 119            | M14 × 1.5; 12 deep |
| 45   | 106            | 146            | 129            | 40             | 134            | M14 × 1.5; 12 deep |
| 71   | 106            | 160            | 143            | 40             | 162            | M14 × 1.5; 12 deep |
| 100  | 106            | 165            | 148            | 40             | 229            | M14 × 1.5; 12 deep |
| 140  | 127            | 209            | 183            | 27             | 244            | M14 × 1.5; 12 deep |

} with adaptor  
 without adaptor



## Through Drive

The HA10VSO pump can be supplied with through drive in accordance with the type code on page 78. The through drive version is designated by the code numbers (KB3-KB6).

If on other pumps are fitted by the manufacturer, the simple type designation is sufficient.

In this case, the delivery package comprises: Hub fixing screws, seal and, if necessary, an adaptor flange.

### ● Combination Pump

By building on further pumps it is possible to obtain independent circuits:

1. If the combination pump consists of 2 HA10VSO and if these are to be supplied assembled then the two order codes should be linked by means of a "+" sign.

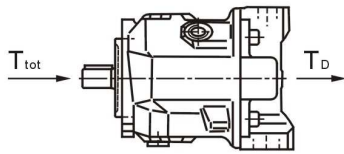
Ordering example:

HA10VSO 71 DR/31 L -PPA12KB3+

HA10VSO 28 DR/31 L -PSA12N00

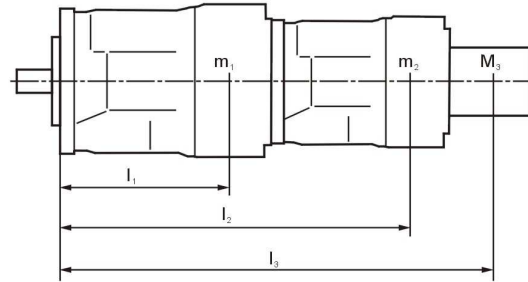
2. If a gear or radial piston pump is to be built on at the factory, please consult us.

### ● Maximum permissible input and through drive torque



The split in torque between pump 1 and 2 is optional. The max. permissible input torque  $T_{tot}$  as well as the max. permissible through drive torque  $T_D$  may not be exceeded.

### Permissible moment of inertia



$m_1, m_2, m_3$  [kg] Pump mass

$l_1, l_2, l_3$  [mm] distance to center of gravity

$$T_m = (m_1 \cdot l_1 + m_2 \cdot l_2 + m_3 \cdot l_3) \cdot \frac{1}{102} \text{ [Nm]}$$

| Size                          |   | 28    | 45  | 71   | 100  | 140  |      |
|-------------------------------|---|-------|-----|------|------|------|------|
| Permissible moment of inertia | $T_m$   | Nm    | 880 | 1370 | 2160 | 3000 | 4500 |
|                               | Permissible moment of inertia at dynamic mass acceleration $10g \hat{=} 98.1 \text{ m/s}^2$ | $T_m$ | Nm  | 88   | 137  | 216  | 300  |
| Mass                          | $m_1$   | kg    | 15  | 21   | 33   | 45   | 60   |
| To center of gravity          | $l_1$   | mm    | 110 | 130  | 150  | 160  | 160  |

| Size   |                             | 28 | 45  | 71  | 100 | 140 |      |
|--|-----------------------------|----|-----|-----|-----|-----|------|
| Max. permissible input torque at pump 1 with shaft "P" |                             |    |     |     |     |     |      |
|  | $T_{tot}$                   | Nm | 137 | 200 | 439 | 857 | 1206 |
| Max. permissible through-drive torque                  | $T_D$                       | Nm | 137 | 200 | 439 | 778 | 1206 |
|  | $T_{D \text{ keyed shaft}}$ | Nm | 112 | 179 | 283 | 398 | 557  |

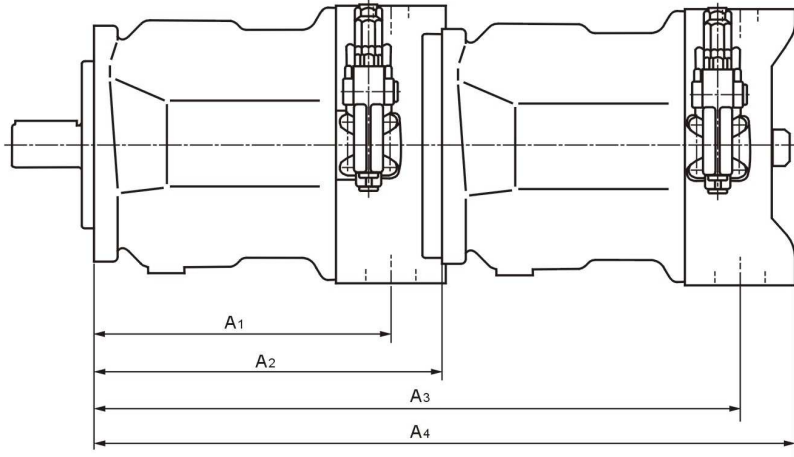
| Size   |                             | 28 | 45  | 71  | 100 | 140  |      |
|--|-----------------------------|----|-----|-----|-----|------|------|
| Max. permissible input torque at pump 1 with shaft "S" |                             |    |     |     |     |      |      |
|  | $T_{tot}$                   | Nm | 137 | 319 | 626 | 1104 | 1620 |
| Max. permissible through-drive torque                  | $T_D$                       | Nm | 160 | 319 | 492 | 778  | 1266 |
|  | $T_{D \text{ keyed shaft}}$ | Nm | 112 | 179 | 283 | 398  | 557  |

| Size   |                             | 28 | 45  | 71  | 100 | 140 |   |
|--|-----------------------------|----|-----|-----|-----|-----|---|
| Max. Permissible input torque at pump 1 with shaft "R" |                             |    |     |     |     |     |   |
|  | $T_{tot}$                   | Nm | 225 | 400 | 644 | -   | - |
| Max. permissible through-drive torque                  | $T_D$                       | Nm | 176 | 365 | 548 | -   | - |
|  | $T_{D \text{ keyed shaft}}$ | Nm | 112 | 179 | 283 | -   | - |

$T_{tot}$  = Max. permissible input torque at pump 1  
 $T_D$  = Max. permissible through-drive torque at through-drive to splined shaft  
 $T_{D \text{ keyed shaft}}$  = Max. permissible through-drive torque at through-drive to keyed shaft

## Installation Dimensions

HA10VSO+HA10VSO

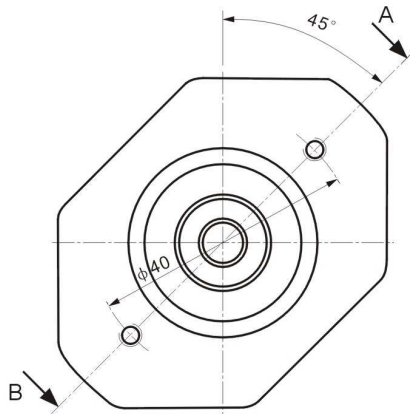


| main p.<br>built-on p. | HA10VSO 28 |     |       |     | HA10VSO 45 |     |     |     | HA10VSO 71 |     |       |     | HA10VSO 100 |     |       |     | HA10VSO 140 |     |     |     |
|------------------------|------------|-----|-------|-----|------------|-----|-----|-----|------------|-----|-------|-----|-------------|-----|-------|-----|-------------|-----|-----|-----|
|                        | A1         | A2  | A3    | A4  | A1         | A2  | A3  | A4  | A1         | A2  | A3    | A4  | A1          | A2  | A3    | A4  | A1          | A2  | A3  | A4  |
| HA10VSO28              | 164        | 204 | 368.5 | 410 | -          | -   | -   | -   | 217        | 267 | 431.5 | 473 | 275         | 338 | 502.5 | 544 | 275         | 350 | 514 | 556 |
| HA10VSO45              | -          | -   | -     | -   | 184        | 229 | 413 | 453 | 217        | 267 | 451   | 491 | 275         | 338 | 522   | 562 | 275         | 350 | 534 | 574 |
| HA10VSO71              | -          | -   | -     | -   | -          | -   | -   | -   | 217        | 267 | 484   | 524 | 275         | 338 | 555   | 595 | 275         | 350 | 567 | 609 |
| HA10VSO100             | -          | -   | -     | -   | -          | -   | -   | -   | -          | -   | -     | -   | 275         | 337 | 613   | 664 | 275         | 350 | 625 | 679 |

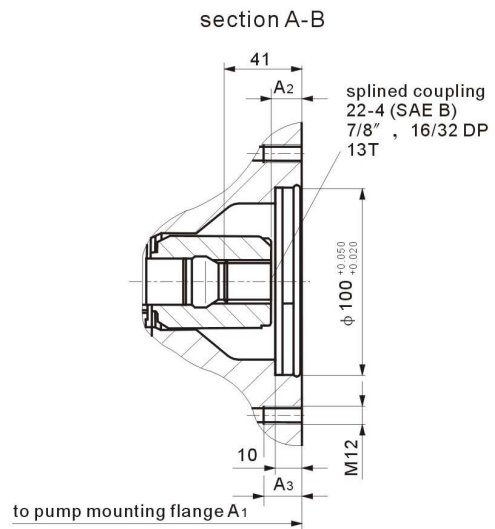
## Installation Dimensions Through Drives KB3 And KB4

Flange ISO 100, 2-hole for built-on HA10VSO 28 (splined shaft S or R)

Order code KB3

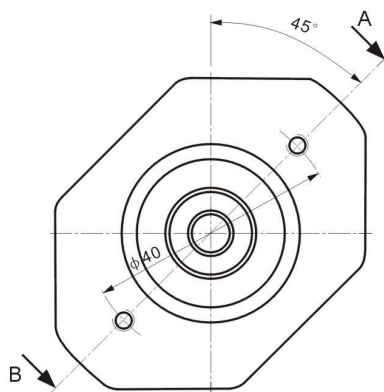


| Size main pump | A <sub>1</sub> | A <sub>2</sub> | A <sub>3</sub> |
|----------------|----------------|----------------|----------------|
| 28             | 204            | 19.2           | 14             |
| 71             | 267            | 16.5           | 18             |
| 100            | 338            | 17.6           | 18             |
| 140            | 350            | 18.2           | 24             |

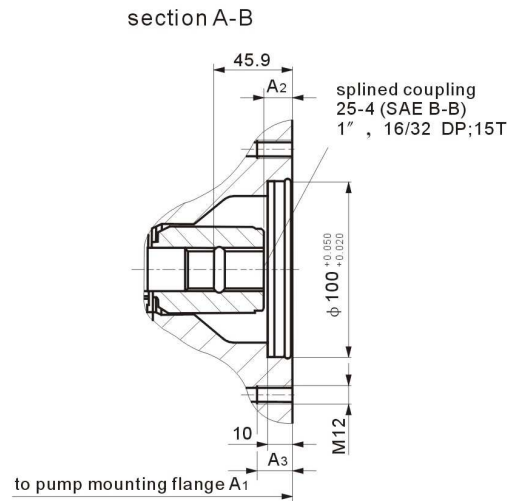


Flange ISO 100, 2-hole for built-on HA10VSO 45 (splined S or R)

Order code KB4

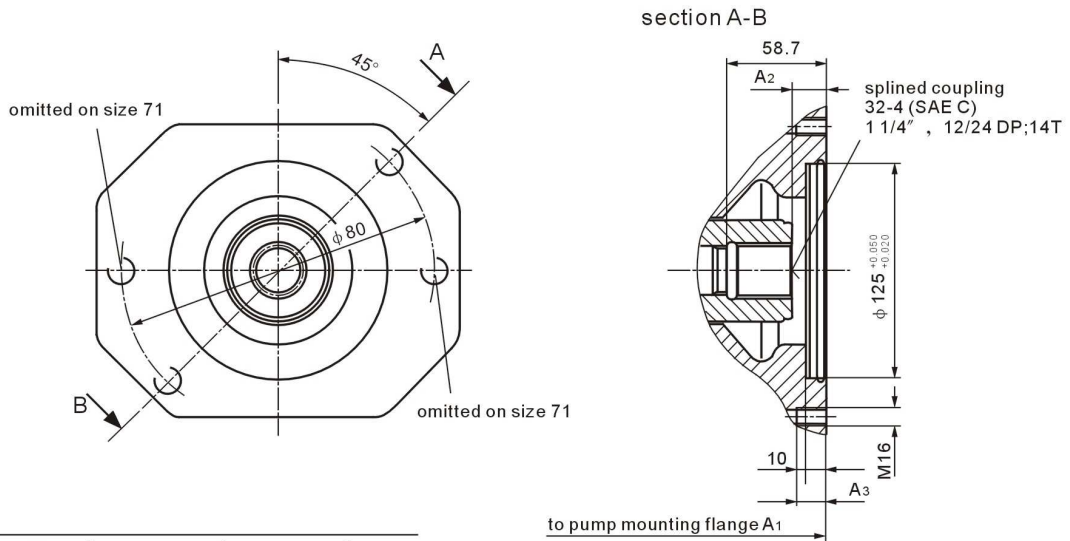


| Size main pump | A <sub>1</sub> | A <sub>2</sub> | A <sub>3</sub> |
|----------------|----------------|----------------|----------------|
| 45             | 229            | 17.2           | 14             |
| 71             | 267            | 17.2           | 18             |
| 100            | 338            | 18.2           | 20             |
| 140            | 350            | 18.2           | 24             |



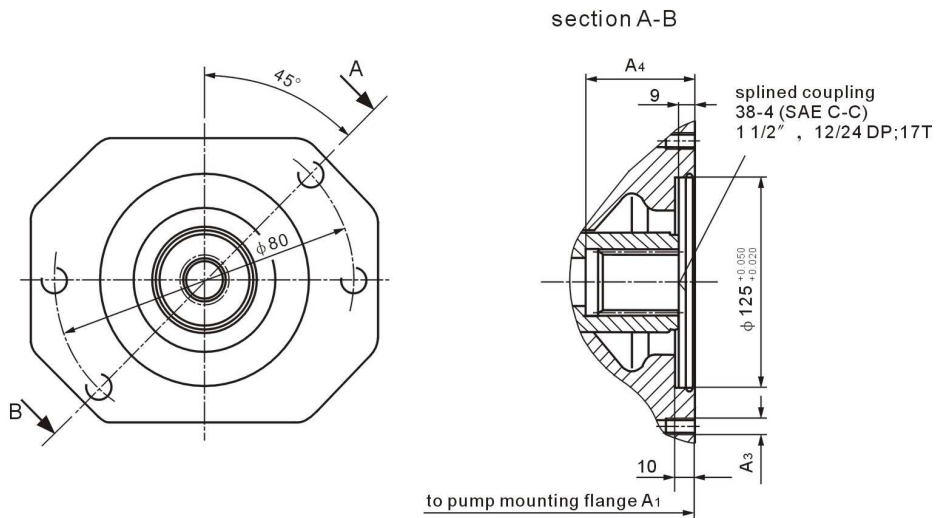
## Installation Dimensions Through Drives KB5 And KB6

Flange ISO 125, 2-hole for built-on HAVSO 71 (splined S or R)  
Order code KB5



| Size main pump | A <sub>1</sub> | A <sub>2</sub> | A <sub>3</sub> |
|----------------|----------------|----------------|----------------|
| 71             | 267            | 20             | 18.5           |
| 100            | 338            | 20             | 25             |
| 140            | 350            | 21             | 32             |

Flange ISO 125, 2-hole for built-on HA10VSO 100 (splined shaft S)  
Order code KB6



| Size main pump | A <sub>1</sub> | A <sub>3</sub> | A <sub>4</sub> |
|----------------|----------------|----------------|----------------|
| 100            | 338            | M16; 25 deep   | 65             |
| 140            | 350            | M16; 32 deep   | 77.3           |